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Isotopic Analysis of Actinides and Fission Products in LWR High-Burnup UO₂ Spent Fuels and its Comparison with Nuclide Composition Calculated Using JENDL, ENDF/B, JEF and JEFF

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A chemical isotopic analysis of the actinides and fission products of a high-burnup PWR-UO₂ fuel with an average burnup of 60.2 MWd/kgHM was carried out to accumulate extensive nuclide composition data. Furthermore, computational analysis was performed using the integrated burnup calculation code SWAT. The differences between the amounts obtained by the chemical isotopic analysis and SWAT calculation using JENDL-3.2, JENDL-3.3, ENDF/B-VI.5, ENDF/B-VI.8, JEF-2.2 and JEFF-3.0 were evaluated as the ratios of the calculated values to the experimental values (C/E ratios). For actinides, the calculated ²⁴⁴Cm amount, which is an important nuclide as a major neutron source in spent fuels, was underestimated. The main sensitive path for ²⁴⁴Cm was therefore investigated by a simple depletion calculation for actinides and the cause of the underestimation of the calculated ²⁴⁴Cm amount is discussed. The fission products ⁸⁸Sr, ⁹⁰Sr, ⁸⁹Y, ¹⁰⁶Ru, ¹³³Cs, ¹³⁵Cs and ¹⁴⁴Nd, for which the C/E ratios were larger than 1.05 or smaller than 0.95, were investigated to improve their C/E ratios by a simple depletion calculation with simplified burnup chains and sensitivity coefficients, and the correction values for the fission yields or capture cross sections were estimated. The effect of power history on nuclide composition was also investigated. Additionally, the fission products for which the C/E ratios strongly depend on the type of library are discussed using sensitivity coefficients.

KEYWORDS: *high-burnup UO₂ fuel, isotopic analysis, actinides, fission products, SWAT code, JENDL-3.2, JENDL-3.3, ENDF/B-VI.5, ENDF/B-VI.8, JEF-2.2, JEFF-3.0, sensitivity analysis*

I. Introduction

In the shielding and criticality safety analysis of spent fuel storage facilities, safety evaluation is performed by introducing a safety margin that takes into account such uncertainty in radiation source intensity and its energy distribution from spent fuels, and the reactivity of unirradiated fuel. Radiation source intensity and energy distribution depend on the nuclide composition of spent fuels. Therefore, the verification of and improvement in the accuracy of calculating the nuclide composition in spent fuels are necessary and will lead to a reasonable design as well as to improved shielding and criticality safety analysis of spent fuel storage facilities; they may also contribute to the introduction of burnup credit. This is of particular importance for high-burnup UO₂ spent fuels.

Regarding the experimental determination of nuclide composition, the spent fuel isotopic composition database (SFCOMPO)¹ published by the Nuclear Energy Agency (NEA) includes actinides such as uranium and plutonium isotopes, and some fission products such as cesium and neodymium isotopes in pressurized water reactor (PWR) and boiling water reactor (BWR) spent fuels (UO₂ and UO₂-Gd₂O₃). In the SFCOMPO, the nuclide compositions of Japanese commercial PWR and BWR spent fuels are compiled but their burnups are rather low (~47 MWd/kgHM). In addition, a comparison of the experimental nuclide composition with the calculated one for Japanese commercial spent fuels has been performed using the ratios of the calculated values to the experimental values (C/E ratios).^{2,3} Other evaluations of nuclide compositions have been reported in Refs. 4) and 5), in which the trend of the C/E ratios is discussed for UO₂ spent fuels with a burnup range of 30 to 55 MWd/kgHM; however, the experimental nuclide compositions of such fuels have not yet been published.

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Table 1 Average power histories and burnups for high-burnup PWR-UO₂ fuel

Cycle	Average specific power (MW/t)	Burnup (MWd/kgHM)
1	37.9	11.3
2	48.2	14.9
3	40.6	12.3
4	35.8	11.3
5	32.8	10.4

For source intensity, it has been reported that the calculated neutron intensity emitted by spent fuels is 20–45% lower than the experimental one,⁶⁾ this underestimation mainly resulted from the low calculation accuracy of ²⁴⁴Cm that is a major neutron source in spent fuels.

Thus, at present, the experimental nuclide composition data and its evaluation, and discussion for improving the calculation accuracy for the nuclide composition of high-burnup UO₂ spent fuel remain insufficient.

In this study, a chemical isotopic analysis of a high-burnup PWR-UO₂ spent fuel with a burnup range of 53 to 65 MWd/kgHM is carried out to accumulate extensive nuclide composition data for actinides and fission products. Furthermore, computational analysis is carried out using the integrated burnup calculation code system SWAT.⁷⁾ The libraries used in this study are JENDL-3.2,⁸⁾ JENDL-3.3,⁹⁾ ENDF/B-VI.5 (release 6.5), ENDF/B-VI.8 (release 6.8),¹⁰⁾ JEF-2.2¹¹⁾ and JEFF-3.0,¹²⁾ which are generally used in various neutronics codes and adapted for use with SWAT. The differences between the amounts of actinides and fission products obtained by chemical isotopic analysis and calculated by SWAT are evaluated as the C/E ratios.

In actinide isotopes, the ²⁴⁴Cm amount, which directly affects neutron emission by spent fuels after cooling, is investigated on the basis of the C/E ratio using a simple depletion calculation.

For the fission products that are important gamma and decay heat sources, neutron absorbers or burnup indicators and whose C/E ratios are larger than 1.05 or smaller than 0.95, sensitivity analysis is carried out to determine the fission products that strongly influence the production of the concerned fission products and to estimate the correction values for the fission yields or capture cross sections.

The effect of power history on nuclide composition is also investigated. In addition, the fission products for which the C/E ratios strongly depend on the type of library are discussed using sensitivity coefficients.

II. Materials and Methods

1. Specifications of Spent Fuels and Chemical Analysis

The high-burnup PWR-UO₂ spent fuel rod used in this study (3.8% ²³⁵U, 60.2 MWd/kgHM declared average burnup) was loaded in a 15 × 15 fuel assembly and irradiated for five cycles in a European commercial nuclear power reactor. Its average power histories and burnups achieved in all cycles are given in **Table 1**.

Table 2 Measurement accuracy for nuclide determination

Nuclide	Measurement accuracy (%)
²⁴² Cm, ²⁴⁴ Cm	5–10
Ru, ¹³⁴ Cs, ¹³⁷ Cs, ¹⁴⁴ Ce, ¹⁵⁴ Eu	3–5
U, Pu	< 0.5
Am, ²⁴⁵ Cm, ²⁴⁶ Cm, Nd	1
¹⁴⁷ Pm+ ¹⁴⁷ Sm, ¹⁵⁴ Sm+ ¹⁵⁴ Gd	< 3
²³⁷ Np, Rb, Sr, Y, ¹³³ Cs, ¹³⁵ Cs, ¹³⁹ La, ^{140,142} Ce, ¹⁴¹ Pr, ¹⁴⁷ Pm, Sm, ^{153,155} Eu, Gd	2–3

Table 3 Elapsed time from discharge to chemical isotopic analysis for each sample

Sample	Nuclide	Period (day)
A	U, Np, Pu	1206
	Am, Cm, fission products	1234
B, C, D	¹³⁴ Cs, ¹³⁷ Cs, ¹⁵⁴ Eu	1625
	U, Pu	1649
	Np, other fission products	1696
	Am, Cm	1706

A chemical isotopic analysis of samples A, B, C and D, extracted at four different axial positions of the high-burnup PWR-UO₂ fuel, was carried out. The isotopic composition of sample A has been reported.¹³⁾ In the present study, further analysis of samples B, C and D was performed at the Institute for Transuranium Elements (ITU) in Karlsruhe, Germany. In the chemical isotopic analysis, the total dissolution of the samples was performed in nitric acid/hydrogen fluoride solution using an autoclave. Hence, even insoluble isotopes such as ruthenium completely dissolved in the solution.

Each solution from samples B, C and D was analyzed using the following mass- and energy-based spectrometry techniques: thermal ionization mass spectrometry (TIMS), inductively coupled plasma mass spectrometry (ICP-MS), ICP-MS coupled to an ion chromatography column (IC-ICP-MS), and alpha and gamma spectrometry. **Table 2** shows the measurement accuracy for the nuclide determination. These values include the uncertainty in the sample preparation procedure and also in the analytical chemical technique. The elapsed times from the fuel discharge to the chemical isotopic analysis for all the samples are shown in **Table 3**.

2. Computations and Modeling

The nuclide composition of actinides and fission products was computed using the SWAT code, which is an integrated burn-up code developed at the Japan Atomic Energy Research Institute (JAERI). The code contains and combines the general purpose neutronics code SRAC¹⁴⁾ and ORIGEN2.¹⁵⁾ A number of infinite dilution cross sections are prepared in SWAT and can be replaced with the effective

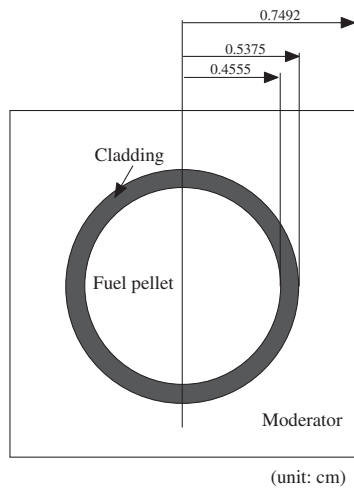


Fig. 1 Dimensions and regions used in calculation for high-burnup PWR-UO₂ fuel

Table 4 Sample burnups determined by chemical isotopic analysis

Sample	Burnup (MWd/kgHM)
A	64.7
B	52.8
C	60.0
D	63.5

cross sections calculated using SRAC. In this study, the neutron spectrum and the effective cross sections were calculated using the ultrafine resonance absorption calculation (PEACO) routine in SRAC, and the effective cross sections for all of the nuclides, which were used to evaluate their C/E ratios were calculated using PEACO. The libraries JENDL-3.2, JENDL-3.3, ENDF/B-VI.5, ENDF/B-VI.8, JEF-2.2 and JEFF-3.0, and the fission yields of JNDC-V2¹⁶⁾ were used in the SWAT calculation.

In a PWR-UO₂ fuel assembly, the homogeneities of the types of fuel and moderator density are better than those in a BWR-UO₂ fuel assembly. Thus, a square cell model was applied, considering an equivalent volume ratio of fuel to moderator with the whole fuel assembly. The geometry used in the calculations is shown in **Fig. 1**. It is composed of three regions: fuel pellet, cladding and moderator. The temperatures of the fuel and cladding were 900 and 600 K, respectively, and they are typical temperatures of LWR fuels. The moderator temperatures for samples A, B, C and D were 591, 568, 596 and 577 K, respectively, and they were calculated by considering the axial power density distribution. The constant boric acid concentration (500 ppm) was used in the calculations.

The uncertainties due to the modeling of the moderator region in the square cell model, temperatures, boron concentration and depletion calculations were estimated and the uncertainty in the calculated results was less than 4%. In SWAT, the neutron flux depending on the depletion is calculated using the SRAC code, which has been verified and is

generally used in Japan, and the burnup calculation is carried out using the ORIGEN2 code in which the matrix exponential method is applied. Thus, in the comparison of SWAT with MVP-BURN, which is a continuous-energy Monte Carlo burnup calculation code, the difference in their calculated result is less than 2%.²⁾

III. Results and Discussion

1. Nuclide Compositions of Actinides and Fission Products Determined Experimentally

The local burnup was deduced on the basis of both the amounts of the total heavy metals such as uranium and plutonium isotopes, and the amount of ¹⁴⁸Nd determined by the chemical isotopic analysis. **Table 4** shows the local burnups for the samples determined by the chemical isotopic analysis. The burnup range of these samples is 53–65 MWd/kgHM.

The isotopic compositions of the following elements were determined: uranium, neptunium, plutonium, americium, curium, rubidium, strontium, yttrium, ruthenium, cesium, lanthanum, cerium, praseodymium, neodymium, promethium, samarium, europium and gadolinium. **Tables 5** shows the number densities per gram solution of the actinides and fission products obtained experimentally. The number density differs between the samples because the weights of the samples dissolved were different. Sample A selected from part of the fuel, in which the highest neutron emission occurred, shows a peak burnup of the fuel. For samples C and D, the chemical isotopic analysis of ²⁴²Cm failed because of the low ²⁴²Cm concentration. Some of the fission products such as ⁸⁶Sr and ¹⁴⁴Ce were measured only for sample A; for ¹⁴⁷Pm and ¹⁴⁷Sm, and ¹⁵⁴Sm and ¹⁵⁴Gd, the sum of their amounts in samples B, C and D was individually measured by ICP-MS.

2. Comparison of Experimental and Computational Compositions

The C/E ratios of the amounts calculated using SWAT to the experimental amounts for actinides and fission products are shown in **Figs. 2** and **3**, respectively. The C/E ratios in the figures are the average of those of samples A, B, C and D for each nuclide. The trend of the C/E ratio for each nuclide was similar among the samples. Thus, the average C/E ratios show the average trend of the calculated amount of each nuclide and were used to investigate the calculated amount of nuclides in the high-burnup UO₂ fuel.

(1) C/E Ratios for Actinides

In **Fig. 2(a)**, the calculated ²³⁴U amount is 17–21% larger than the experimental one. The initial ²³⁴U amount in fresh fuel strongly depends on the enrichment process for ²³⁵U. In this calculation, the overestimation of ²³⁴U is most likely caused by the assumed initial amount.

There was scattering in the C/E ratios for ²³⁷Np, ^{242m}Am and ²⁴²Cm among the samples. In particular, the ^{242m}Am and ²⁴²Cm concentrations in the samples are low (**Table 5(a)**), so that their chemical analysis may be difficult. For ²³⁷Np, it is not clear whether the scatter is caused by the difficulty in the chemical analysis process or the calculation accuracy.

Table 5 Results of chemical isotopic analysis of high-burnup PWR-UO₂ spent fuel

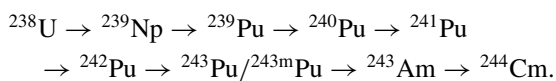
(a) Actinides									
Nuclide	A ¹³⁾	B	C	D	Nuclide	A ¹³⁾	B	C	D
	Number/gram solution					Number/gram solution			
²³⁴ U	8.74×10^{15}	1.14×10^{16}	1.05×10^{16}	9.30×10^{15}	²⁴² Pu	1.11×10^{17}	8.73×10^{16}	1.19×10^{17}	1.14×10^{17}
²³⁵ U	1.64×10^{17}	2.96×10^{17}	2.14×10^{17}	1.60×10^{17}	²⁴¹ Am	2.09×10^{16}	2.31×10^{16}	2.82×10^{16}	3.20×10^{16}
²³⁶ U	3.66×10^{17}	4.07×10^{17}	4.16×10^{17}	3.88×10^{17}	^{242m} Am	6.48×10^{13}	6.07×10^{13}	8.40×10^{13}	9.60×10^{13}
²³⁸ U	6.22×10^{19}	7.02×10^{19}	7.11×10^{19}	6.67×10^{19}	²⁴³ Am	3.01×10^{16}	1.84×10^{16}	3.05×10^{16}	3.80×10^{16}
²³⁷ Np	5.51×10^{16}	5.70×10^{16}	4.81×10^{16}	5.71×10^{16}	²⁴² Cm	1.13×10^{13}	8.40×10^{11}	—	—
²³⁸ Pu	3.61×10^{16}	2.78×10^{16}	3.97×10^{16}	3.63×10^{16}	²⁴⁴ Cm	1.97×10^{16}	9.30×10^{15}	1.62×10^{16}	1.64×10^{16}
²³⁹ Pu	3.60×10^{17}	3.68×10^{17}	4.00×10^{17}	3.41×10^{17}	²⁴⁵ Cm	1.68×10^{15}	6.80×10^{14}	1.40×10^{15}	1.40×10^{15}
²⁴⁰ Pu	2.19×10^{17}	2.15×10^{17}	2.45×10^{17}	2.18×10^{17}	²⁴⁶ Cm	4.66×10^{14}	1.40×10^{14}	3.80×10^{14}	3.90×10^{14}
²⁴¹ Pu	1.07×10^{17}	9.58×10^{16}	1.12×10^{17}	9.57×10^{16}					

(b) Fission products									
Nuclide	A ¹³⁾	B	C	D	Nuclide	A ¹³⁾	B	C	D
	Number/gram solution ($\times 10^{16}$)					Number/gram solution ($\times 10^{16}$)			
⁸⁵ Rb	4.48	3.09	3.68	3.38	¹⁴⁶ Nd	15.9	14.8	19.1	16.7
⁸⁷ Rb	9.57	7.10	8.30	7.84	¹⁴⁸ Nd	7.92	7.21	8.37	8.33
⁸⁶ Sr	0.13	—	—	—	¹⁵⁰ Nd	4.05	3.50	4.20	4.08
⁸⁸ Sr	13.7	10.9	13.2	12.4	¹⁴⁷ Pm	0.78	—	—	—
⁹⁰ Sr	17.4	18.6	21.9	20.7	¹⁴⁷ Sm	2.93	—	—	—
⁸⁹ Y	15.9	15.8	18.2	17.1	¹⁴⁸ Sm	4.58	3.16	4.90	4.00
¹⁰⁶ Ru	0.40	—	—	—	¹⁵⁰ Sm	6.55	5.63	6.70	6.53
¹³³ Cs	24.8	28.3	33.8	22.0	¹⁵¹ Sm	0.16	—	—	—
¹³⁴ Cs	1.29	0.68	0.94	0.90	¹⁵² Sm	1.89	1.70	1.90	1.80
¹³⁵ Cs	9.03	8.54	10.7	7.61	¹⁵⁴ Sm	0.89	—	—	—
¹³⁷ Cs	26.5	23.2	27.5	26.2	¹⁵³ Eu	2.27	2.14	2.60	2.38
¹³⁹ La	20.3	26.7	32.1	29.9	¹⁵⁴ Eu	0.35	0.30	0.36	0.33
¹⁴⁰ Ce	30.5	25.8	29.5	27.5	¹⁵⁵ Eu	0.11	—	—	—
¹⁴² Ce	26.9	22.8	26.7	25.6	¹⁵⁴ Gd	0.22	—	—	—
¹⁴⁴ Ce	0.24	—	—	—	¹⁵⁵ Gd	0.09	—	—	—
¹⁴¹ Pr	21.8	22.9	27.6	24.8	¹⁵⁶ Gd	4.19	4.34	6.04	6.49
¹⁴² Nd	0.95	—	—	—	¹⁵⁸ Gd	0.59	—	—	—
¹⁴³ Nd	12.1	11.9	13.6	12.1	¹⁶⁰ Gd	0.05	—	—	—
¹⁴⁴ Nd	34.2	29.7	36.4	36.0	¹⁴⁷ Pm+ ¹⁴⁷ Sm	—	4.03	4.24	3.84
¹⁴⁵ Nd	12.3	12.2	14.0	12.8	¹⁵⁴ Sm+ ¹⁵⁴ Gd	—	0.98	1.70	1.22

Hence, more isotopic analysis data for these nuclides in high-burnup UO₂ fuels are necessary for a detailed discussion of their calculation accuracy.

The C/E ratio for ²⁴¹Am is overestimated (about 15–18%), whereas that for ²⁴³Am is underestimated (about 9%). The C/E ratios for ²⁴⁵Cm depend on the libraries but are generally underestimated. The C/E ratios for ²⁴⁶Cm are also underestimated. These trends are similar to those in other evaluations.^{2,3)}

The neutron intensity, particularly in high-burnup UO₂ spent fuels, is important for the shielding of spent fuel storage facilities. However, the calculated neutron intensity emitted by spent fuels was lower than the experimental one.⁶⁾ Curium-244 is the major neutron emission source in spent fuels after a 3~4-year cooling time, and its major production path in this high-burnup UO₂ fuel is



In Fig. 2, the C/E ratios for ²³⁹⁻²⁴¹Pu are overestimated by 5 to 14% and those for the nuclides from ²³⁹Pu to ²⁴³Am decrease along this production path; consequently, the C/E ratio for ²⁴⁴Cm calculated with any library is underestimated by 10 to 20%. This trend of C/E ratios is similar to that in the rather low-burnup UO₂ fuels.^{2,3)} Hence, further discussion of ²⁴⁴Cm production is carried out using the sensitivity coefficients in Section 4.

(2) C/E Ratios for Fission Products

In Fig. 3, the C/E ratios for Sr isotopes, ⁸⁹Y and ¹⁴⁴Ce are underestimated. On the other hand, the C/E ratio for ¹⁰⁶Ru is overestimated by about 9%. For cesium isotopes, the C/E ratios for ¹³³Cs and ¹³⁵Cs are underestimated by about 9%, whereas the calculated amounts of ¹³⁴Cs and ¹³⁷Cs are in good agreement with the experimental ones. For neodymium isotopes, generally, their calculated amounts are in good agreement with the experimental ones, except for ¹⁴²⁻¹⁴⁴Nd. The C/E ratio for ¹⁵¹Sm is overestimated by 6 to 13% and that for ¹⁴⁷Pm, which is the precursor of samarium isotopes, is also overestimated by about 20%. For gad-

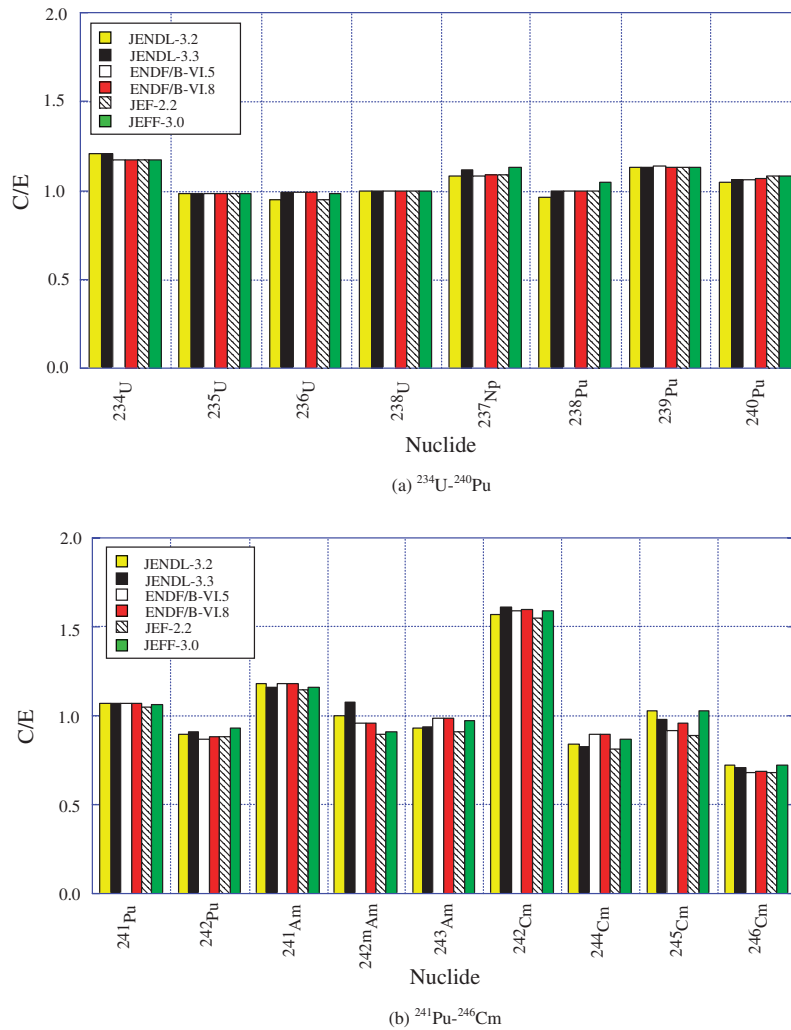


Fig. 2 Measured and calculated amounts of actinides as C/E ratio
 The C/E ratio for ²³⁵U is the depletion ratio between the beginning and end of irradiation; those for other actinides are normalized by the residual ²³⁸U amount.

olinium isotopes, generally, their C/E ratios are underestimated.

The C/E ratios for the fission products shown in **Table 6** are not so good, namely, they are greater than 1.05 or less than 0.95 and their calculation accuracy is rather low, although such fission products are important gamma and decay heat sources, neutron absorbers, burnup indicators or are produced in relatively large amounts in spent fuels. Further investigation of the fission products given in Table 6 is therefore carried out using the simplified burnup chains in Section 5.

For ¹⁵⁴Eu, ¹⁵⁵Eu, ¹⁵⁴Gd and ¹⁵⁵Gd, their C/E ratios strongly depend on the type of library. Hence, the dependence of the C/E ratios for these fission products on the type of library is discussed in Section 7.

3. Simple Depletion Calculations of Actinides and Fission Products

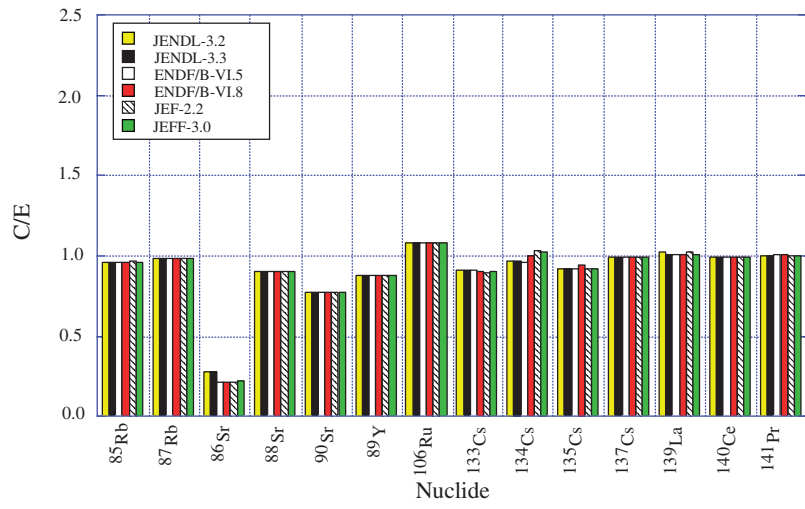
In the SWAT code, a large number of nuclides can be treated in their burnup calculation. Hence, it is not conven-

ient to focus on particular production paths. For this reason, a simple depletion calculation for actinides and fission products was developed, and production paths that have large sensitivities for concerned nuclides were investigated.

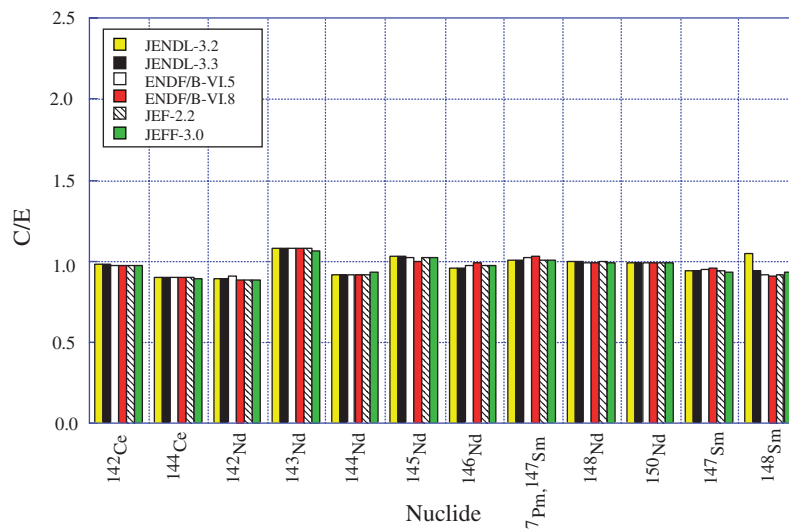
For actinides, the decay and production shown in **Fig. 4** were simplified (Eq. (1)), and the investigation was focused on the ²⁴⁴Cm production path. For fission products, simplified burnup chains, in which the fission yields for short-lived fission product nuclides can be treated as cumulative fission yields, were developed (Eq. (2)) to investigate the production of nuclides shown in Table 6.

• Actinides

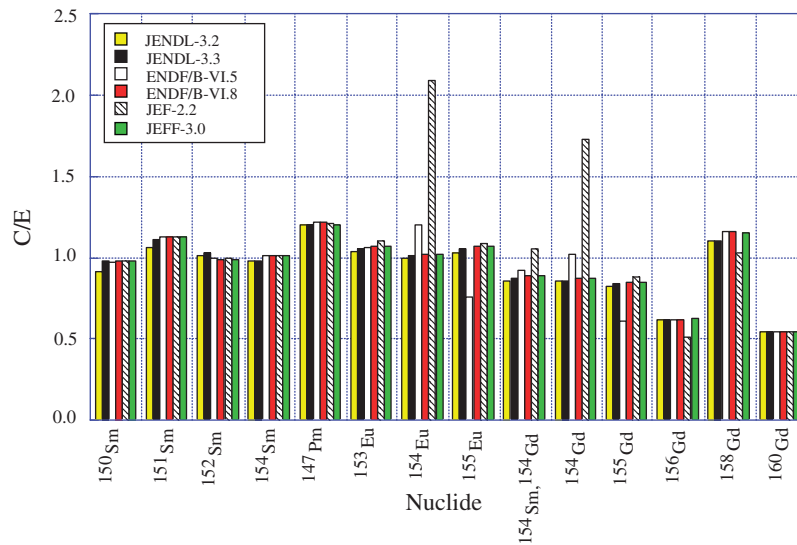
$$\begin{aligned}
 N_i(t) = & N_{i0} \exp\{[-(\sigma_{\gamma,il} + \sigma_{f,i})\phi + \lambda_{id}]t\} \\
 & + \sum_{j=1}^n \frac{\sigma_{\gamma,ji}}{\sigma_{\gamma,ji} + \sigma_{f,j}} (N_{j0} - N_j(t)) \\
 & + \sum_{k=1}^m \frac{\lambda_{ki}}{(\sigma_{\gamma,kg} + \sigma_{f,k})\phi + \lambda_{ki}} (N_{k0} - N_k(t)), \quad (1)
 \end{aligned}$$



(a) ^{85}Rb - ^{141}Pr



(b) ^{142}Ce - ^{148}Sm



(c) ^{150}Sm - ^{160}Gd

Fig. 3 Measured and calculated amounts of fission products as C/E ratio
The C/E ratios are normalized by the residual ^{238}U amount.

Table 6 Fission products investigated

Characteristic	Fission product
Gamma source/decay heat	⁹⁰ Sr
Neutron absorption	¹³³ Cs, ¹³⁵ Cs
Burnup indicator	¹⁰⁶ Ru
Large production amount	⁸⁸ Sr, ⁸⁹ Y, ¹⁴⁴ Nd

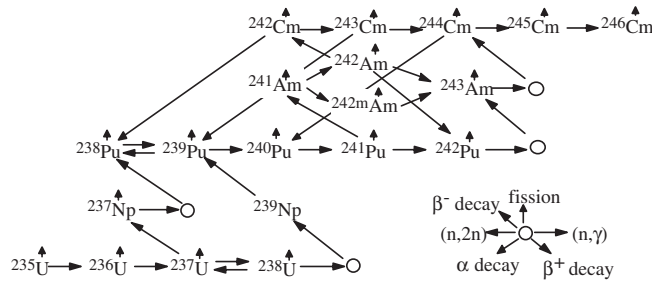


Fig. 4 Depletion chain of actinide

• Fission products

$$\frac{dN_i(t)}{dt} = \gamma_i \sum_{f,i} \phi - \sigma_{\gamma,il} N_i(t) \phi + \sigma_{\gamma,ji} N_j(t) \phi - \lambda_{id} N_i(t) + \lambda_{ni} N_n(t), \quad (2)$$

- where $N_i(t)$: number density of nuclide i at time = t
- N_{i0} : number density of nuclide i at time = 0
- $\sigma_{\gamma,il}$: one-group microscopic capture cross section of nuclide i to l
- $\sigma_{f,i}$: one-group microscopic fission cross section of nuclide i
- λ_{id} : decay constant of nuclide i to d by β^- decay, α decay or isomeric transition
- ϕ : one-group neutron flux
- $\gamma_i \sum_{f,i}$: sum of production from fission reaction of ²³⁵U, ²³⁸U, ²³⁹Pu and ²⁴¹Pu to nuclide i ($\gamma_i \sum_{f,i} = \gamma_{i,U235} \sigma_{f,U235} N_{U235} + \gamma_{i,U238} \sigma_{f,U238} N_{U238} + \gamma_{i,Pu239} \sigma_{f,Pu239} N_{Pu239} + \gamma_{i,Pu241} \sigma_{f,Pu241} N_{Pu241}$)
- $\gamma_{i,j}$: fission yield of nuclide j to i.
- m, n: numbers of nuclides contributing to decay and capture reaction, respectively.

In Eqs. (1) and (2), one-group microscopic cross sections and neutron flux depending on burnup were previously calculated using SWAT with JENDL-3.3. The number densities N_{U235} , N_{U238} , N_{Pu239} and N_{Pu241} in the term $\gamma_i \sum_{f,i}$ of Eq. (2) were also previously calculated using SWAT. The fission yields $\gamma_{i,j}$ were taken from the JNDC-V2 library. In this study, four simplified burnup chains that contain the fission products given in Table 6 were investigated as shown in Fig. 5.

The results of the comparison of nuclide compositions between the simple depletion and SWAT calculations are shown in Table 7. In the production path for ²⁴⁴Cm, the amounts of uranium, plutonium isotopes and ²⁴³Am obtained by the two calculations agree within 4%. The ²⁴⁴Cm amounts agreed within 8%. For fission products that are dis-

Table 7 Differences in amounts of actinides and fission products between simple depletion and SWAT calculations with JENDL-3.3

(a) Actinides			
Nuclide	Simple depletion/SWAT		
²³⁸ U	1.00		
²³⁹ Pu	1.04		
²⁴⁰ Pu	1.02		
²⁴¹ Pu	1.03		
²⁴² Pu	0.98		
²⁴³ Am	0.96		
²⁴⁴ Cm	0.92		
(b) Fission products			
Nuclide	Simple depletion/SWAT	Nuclide	Simple depletion/SWAT
⁸⁸ Sr	1.01	¹⁴³ Nd	0.98
⁹⁰ Sr	1.00	¹⁴⁴ Nd	0.99
⁸⁹ Y	0.99	¹⁴⁵ Nd	1.00
¹⁰⁶ Ru	1.01	¹⁴⁶ Nd	1.00
¹³³ Cs	1.00	¹⁵³ Eu	0.97
¹³⁴ Cs	1.00	¹⁵⁴ Eu	0.97
¹³⁵ Cs	1.00	¹⁵⁵ Eu	0.97
¹³⁷ Cs	0.99	¹⁵⁴ Gd	0.97
¹⁴⁴ Ce	1.00	¹⁵⁵ Gd	0.97

cussed in the following sections, the two calculations agree within about 3%. Hence, the sensitivity analysis and the correction for the fission yield or capture cross section were carried out using these simple depletion calculations.

4. Sensitivity Analysis

A sensitivity analysis was carried out to determine the nuclide that mainly affects the amounts of concerned actinide and fission product using Eqs. (3) and (4)¹⁷⁾ as follows:

$$S_{\sigma_{\alpha,j},N_i} = \frac{\sigma_{\alpha,j}}{N_i} \frac{\Delta N_i}{\Delta \sigma_{\alpha,j}} \quad (3)$$

$$S_{\gamma_{j,k},N_i} = \frac{\gamma_{j,k}}{N_i} \frac{\Delta N_i}{\Delta \gamma_{j,k}}, \quad (4)$$

- where $S_{\sigma_{\alpha,j},N_i}$: sensitivity coefficient of fission or capture cross section of nuclide j to i
- $S_{\gamma_{j,k},N_i}$: sensitivity coefficient of fission yield of nuclide j generated by fission reaction of nuclide k to i
- $\sigma_{\alpha,j}$: one-group capture cross section $\sigma_{\gamma,jl}$ or fission cross section $\sigma_{f,j}$ of nuclide j
- N_i : number density of nuclide i
- $\gamma_{j,k}$: fission yield of nuclide k to j.

In Eqs. (3) and (4), ΔN_i was calculated using Eq. (1) or (2) in which the number density of nuclide i was calculated with a change by 10% in the capture ($\Delta \sigma_{\gamma,jl}$) and fission cross sections ($\Delta \sigma_{f,j}$) of the actinide, and in the capture cross section ($\Delta \sigma_{\gamma,jl}$) and fission yield ($\Delta \gamma_{j,k}$) of the fission product. For actinides, the sensitivity coefficients of all fission and capture cross sections, which are sensitive to ²⁴⁴Cm, are shown in Table 8. The decay of actinides during annual

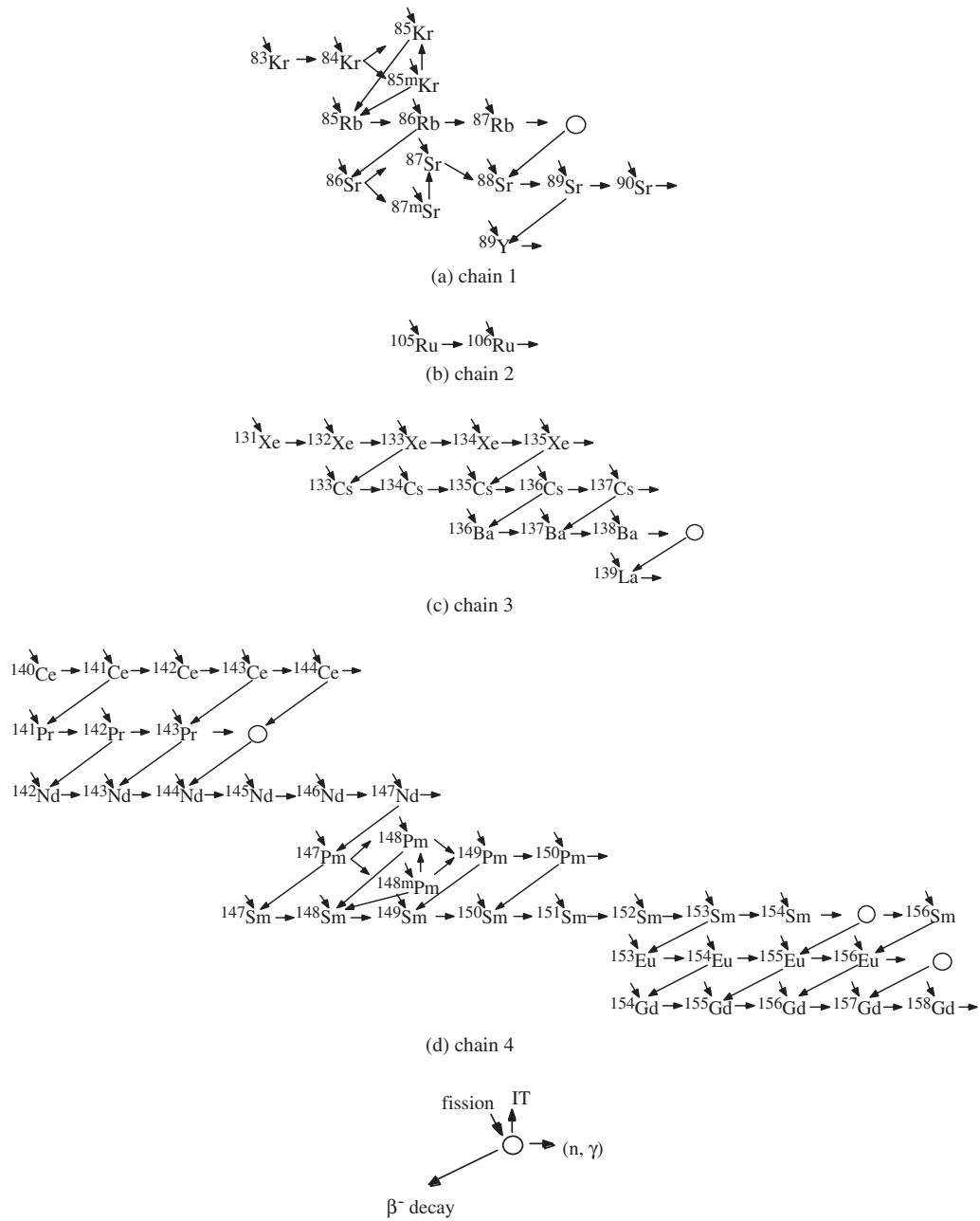


Fig. 5 Depletion chains of fission products

Table 8 Summaries of sensitivity coefficients of fission and capture cross sections of actinides on major production path of ^{244}Cm

N_i	$S_{\sigma\alpha,j,N_i}$									
	$\sigma_{\gamma,238\text{U}}$	$\sigma_{f,239\text{Pu}}$	$\sigma_{\gamma,239\text{Pu}}$	$\sigma_{\gamma,240\text{Pu}}$	$\sigma_{f,241\text{Pu}}$	$\sigma_{\gamma,241\text{Pu}}$	$\sigma_{\gamma,242\text{Pu}}$	$\sigma_{\gamma,243\text{Am}}$	$\sigma_{f,244\text{Cm}}$	$\sigma_{\gamma,244\text{Cm}}$
^{238}U	-0.05	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{239}Pu	0.94	-0.58	-0.33	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{240}Pu	0.96	-0.59	0.63	-0.80	0.00	0.00	0.00	0.00	0.00	0.00
^{241}Pu	0.96	-0.58	0.64	0.14	-0.62	-0.22	0.00	0.00	0.00	0.00
^{242}Pu	0.98	-0.50	0.68	0.25	-0.57	0.76	-0.35	0.00	0.00	0.00
^{243}Am	0.98	-0.45	0.71	0.32	-0.52	0.78	0.68	-0.44	0.00	0.00
^{244}Cm	0.99	-0.40	0.75	0.39	-0.46	0.81	0.73	0.59	-0.01	-0.18

Table 9 Summaries of sensitivity coefficients of fission yields $\gamma_{j,k}$ for fission products

(a) Chain 1

N_i	$S_{\gamma_{j,k},N_i}$											
	⁸⁸ Sr from				⁸⁹ Sr from				⁹⁰ Sr from			
	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu
⁸⁸ Sr	0.69	0.07	0.20	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
⁸⁹ Sr	0.00	0.00	0.00	0.00	0.36	0.12	0.41	0.10	0.00	0.00	0.00	0.00
⁹⁰ Sr	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.70	0.07	0.20	0.04
⁸⁹ Y	0.00	0.00	0.00	0.00	0.72	0.07	0.19	0.03	0.00	0.00	0.00	0.00

(b) Chain 2

N_i	$S_{\gamma_{j,k},N_i}$			
	¹⁰⁶ Ru from			
	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu
¹⁰⁶ Ru	0.03	0.07	0.62	0.28

(c) Chain 3

N_i	$S_{\gamma_{j,k},N_i}$							
	¹³³ Xe from				¹³⁵ Xe from			
	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu
¹³³ Xe	0.15	0.10	0.55	0.19	0.00	0.00	0.00	0.00
¹³⁵ Xe	0.00	0.00	0.00	0.00	0.14	0.09	0.57	0.19
¹³³ Cs	0.43	0.08	0.39	0.10	0.00	0.00	0.00	0.00
¹³⁴ Cs	0.52	0.07	0.33	0.07	0.00	0.00	0.00	0.00
¹³⁵ Cs	0.07	0.01	0.03	0.00	0.40	0.07	0.34	0.08
¹³⁷ Cs	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

(d) Chain 4

N_i	$S_{\gamma_{j,k},N_i}$																			
	¹⁴³ Ce from				¹⁴⁴ Ce from				¹⁴⁷ Nd from				¹⁴⁹ Pm from				¹⁵¹ Sm from			
	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu	²³⁵ U	²³⁸ U	²³⁹ Pu	²⁴¹ Pu
¹⁴³ Ce	0.19	0.10	0.51	0.19	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
¹⁴⁴ Ce	0.00	0.00	0.00	0.00	0.34	0.10	0.42	0.15	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
¹⁴³ Pr	0.20	0.10	0.51	0.19	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
¹⁴³ Nd	0.47	0.07	0.35	0.10	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
¹⁴⁴ Nd	0.23	0.02	0.09	0.02	0.38	0.05	0.16	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
¹⁵¹ Sm	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.07	0.01	0.04	0.01	0.15	0.04	0.14	0.04	0.06	0.06	0.29	0.13
¹⁵² Sm	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.04	0.01	0.02	0.00	0.11	0.02	0.08	0.02	0.08	0.05	0.22	0.08
¹⁵³ Sm	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.04	0.00	0.02	0.00	0.09	0.02	0.06	0.02	0.07	0.04	0.18	0.07
¹⁵³ Eu	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.03	0.00	0.01	0.00	0.08	0.01	0.04	0.01	0.11	0.04	0.17	0.05
¹⁵⁴ Eu	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02	0.00	0.01	0.00	0.07	0.01	0.04	0.01	0.12	0.04	0.17	0.05
¹⁵⁵ Eu	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02	0.00	0.01	0.00	0.07	0.01	0.03	0.01	0.11	0.03	0.15	0.04
¹⁵⁴ Gd	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	0.00	0.00	0.00	0.05	0.01	0.02	0.00	0.16	0.04	0.13	0.03
¹⁵⁵ Gd	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02	0.00	0.01	0.00	0.06	0.01	0.03	0.01	0.13	0.04	0.14	0.04

(to be continued on next page)

inspection was considered in estimating the sensitivity coefficients. For fission products, the sensitivity coefficients of all the fission yields and capture cross sections, which are sensitive to fission products in relation to discussions in the following sections, are shown in **Tables 9** and **10**, respectively. The main results obtained from the sensitivity analysis are described as follows.

(1) Production of ²⁴⁴Cm

In Table 8, the ²⁴⁴Cm amount is highly sensitive to the fission and/or capture cross sections of ²³⁸U, ²³⁹⁻²⁴²Pu and ²⁴³Am as well as to the ²⁴⁴Cm capture cross section. In

Ref. 18), it has been reported that the measured effective capture cross section for ²⁴³Am is 16.3% greater than that calculated with JENDL-3.3. In Fig. 2, the calculated amounts of ²⁴⁰Pu and ²⁴¹Pu were overestimated by 5~7%. In addition, the sensitivity coefficients of their capture cross sections for the ²⁴⁴Cm amount are also large as shown in Table 8. Therefore, for example, the following three cases in which the capture cross sections of not only ²⁴³Am but also plutonium isotopes were adjusted were investigated to improve the calculated ²⁴⁴Cm amount, taking account of the sensitivity coefficients for ²⁴⁴Cm and the trend of the

(e) Chain 4 (cont.)

N_i	$S_{\gamma j, k, Ni}$															
	^{152}Sm from				^{153}Sm from				^{154}Sm from				^{155}Eu from			
	^{235}U	^{238}U	^{239}Pu	^{241}Pu	^{235}U	^{238}U	^{239}Pu	^{241}Pu	^{235}U	^{238}U	^{239}Pu	^{241}Pu	^{235}U	^{238}U	^{239}Pu	^{241}Pu
^{143}Ce	0.19	0.10	0.51	0.19	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{144}Ce	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{143}Pr	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{143}Nd	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{144}Nd	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{151}Sm	0.01	0.01	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{152}Sm	0.05	0.03	0.16	0.07	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{153}Sm	0.04	0.03	0.13	0.06	0.01	0.02	0.09	0.05	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{153}Eu	0.07	0.03	0.13	0.04	0.03	0.02	0.10	0.05	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{154}Eu	0.07	0.03	0.13	0.04	0.04	0.02	0.10	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{155}Eu	0.07	0.02	0.11	0.03	0.04	0.02	0.09	0.04	0.00	0.00	0.01	0.00	0.00	0.01	0.05	0.03
^{154}Gd	0.11	0.03	0.11	0.02	0.09	0.03	0.12	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{155}Gd	0.08	0.02	0.11	0.03	0.05	0.02	0.10	0.04	0.00	0.00	0.00	0.00	0.00	0.01	0.04	0.02

Table 10 Summaries of sensitivity coefficients of capture cross sections $\sigma_{\gamma, j}$ for fission products

(a) Chain 3

N_i	$S_{\sigma_{\gamma, j}, Ni}$				
	^{132}Xe	^{135}Xe	$\sigma_{\gamma, j}$ of ^{133}Cs	^{134}Cs	^{135}Cs
^{133}Xe	0.01	0.00	0.00	0.00	0.00
^{135}Xe	0.00	-0.73	0.00	0.00	0.00
^{133}Cs	0.00	0.00	-0.24	0.00	0.00
^{134}Cs	0.00	0.00	0.80	-0.15	0.00
^{135}Cs	0.00	-0.62	0.09	0.10	-0.06
^{137}Cs	0.00	0.00	0.00	0.00	0.00

(b) Chain 4

N_i	$S_{\sigma_{\gamma, j}, Ni}$															
	^{143}Nd	^{144}Nd	^{147}Pm	^{148m}Pm	^{148}Pm	^{148}Sm	^{149}Sm	^{150}Sm	$\sigma_{\gamma, j}$ of ^{151}Sm	^{152}Sm	^{154}Sm	^{153}Eu	^{154}Eu	^{155}Eu	^{154}Gd	^{155}Gd
^{143}Ce	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{144}Ce	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{143}Pr	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{143}Nd	-0.50	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{144}Nd	0.24	-0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{151}Sm	0.00	0.00	0.06	0.01	0.01	0.01	-0.01	0.38	-0.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00
^{152}Sm	0.00	0.00	0.04	0.01	0.00	0.00	-0.01	0.25	0.01	-0.78	0.00	0.00	0.00	0.00	0.00	0.00
^{153}Sm	0.00	0.00	0.03	0.01	0.00	0.00	0.00	0.20	0.01	-0.45	0.00	0.00	0.00	0.00	0.00	0.00
^{153}Eu	0.00	0.00	0.02	0.00	0.00	0.00	0.00	0.16	0.01	-0.36	0.00	-0.63	0.00	0.00	0.00	0.00
^{154}Eu	0.00	0.00	0.02	0.00	0.00	0.00	0.00	0.15	0.02	-0.34	0.00	0.33	-0.83	0.00	0.00	0.00
^{155}Eu	0.00	0.00	0.02	0.00	0.00	0.00	0.00	0.13	0.02	-0.29	0.01	0.31	0.08	-0.88	0.00	0.00
^{154}Gd	0.00	0.00	0.01	0.00	0.00	0.00	0.00	0.10	0.03	-0.22	0.00	0.49	-0.76	0.00	-0.15	0.00
^{155}Gd	0.00	0.00	0.02	0.00	0.00	0.00	0.00	0.12	0.02	-0.27	0.01	0.36	-0.14	-0.64	0.22	-0.90

C/E ratios shown in Fig. 2.

- Case 1: The capture cross section of ^{243}Am increases by 16.3%.
- Case 2: The capture cross sections of ^{243}Am and ^{241}Pu increase by 16.3 and 5%, respectively.
- Case 3: The capture cross sections of ^{243}Am , ^{240}Pu and ^{241}Pu increase by 16.3, 5 and 5%, respectively.

In the three cases calculated using Eq. (1), the ^{244}Cm amount was increased by 9.2, 13.6 and 15.8% (**Table 11**), respectively, by adjusting the capture cross sections for ^{243}Am and plutonium isotopes; consequently, the C/E ratio for ^{244}Cm calculated with JENDL-3.3 improved from 0.83 to 0.88, 0.92 and 0.94, respectively. From the results, although the reevaluation of the cross sections is necessary

Table 11 Changes in amounts of ²⁴⁰Pu, ²⁴¹Pu, ²⁴²Pu, ²⁴³Am and ²⁴⁴Cm after adjustment

Nuclide	Before adjustment	After adjustment (Change in amount) (%)		
	C/E	Case 1	Case 2	Case 3
²⁴⁰ Pu	1.06	0.1	0.1	-3.9
²⁴¹ Pu	1.07	0.0	-1.1	-0.4
²⁴² Pu	0.91	0.0	3.9	5.2
²⁴³ Am	0.94	-6.9	-3.3	-1.7
²⁴⁴ Cm	0.83	9.2	13.6	15.8

for the comprehensive discussion based on further experimental results and their evaluations, the calculation accuracy of ²⁴⁴Cm will be improved by the reevaluating the capture cross sections of ²⁴³Am and plutonium isotopes, and finally, that of the neutrons emitted from spent fuels will also be improved.

(2) Production of ¹³⁵Cs and ¹⁴⁴Nd

In the cases of ¹³⁵Cs and ¹⁴⁴Nd, which are discussed in Section 5, there are two individual paths that have high sensitivities to their amounts as follows:

- ¹³⁵Cs: ¹³³Xe → ¹³³Cs → ¹³⁴Cs → ¹³⁵Cs
and ¹³⁵Xe → ¹³⁵Cs,
- ¹⁴⁴Nd: ¹⁴³Ce → ¹⁴³Pr → ¹⁴³Nd → ¹⁴⁴Nd
and ¹⁴⁴Ce → ¹⁴⁴Nd.

For both nuclides, the latter paths are clearly the main sensitive paths.

(3) Production of ¹⁵⁴Eu, ¹⁵⁴Gd, ¹⁵⁵Eu and ¹⁵⁵Gd

In the cases of ¹⁵⁴Eu, ¹⁵⁴Gd, ¹⁵⁵Eu and ¹⁵⁵Gd, which are discussed in Section 7, the paths that have large sensitivities to their amounts are

- ¹⁵¹Sm → ¹⁵²Sm → ¹⁵³Sm → ¹⁵³Eu
→ ¹⁵⁴Eu → ¹⁵⁴Gd → ¹⁵⁵Gd,
- ¹⁵¹Sm → ¹⁵²Sm → ¹⁵³Sm → ¹⁵³Eu
→ ¹⁵⁴Eu → ¹⁵⁵Eu → ¹⁵⁵Gd.

In Table 10(b), the sensitivity coefficient of the capture cross section of ¹⁵⁵Eu for the ¹⁵⁵Gd amount is -0.64, while that of ¹⁵⁴Gd for ¹⁵⁵Gd is 0.22. Thus, the amount of ¹⁵⁵Gd strongly depends on that of ¹⁵⁵Eu rather than on that of ¹⁵⁴Gd. From this result, the main sensitive path for ¹⁵⁵Gd is the latter one.

5. Correction of Fission Yield or Capture Cross Section based on Sensitivity Analysis

To improve the calculation accuracy, the fission yield or capture cross section of the fission product that strongly affects the nuclide shown in Table 6 was corrected by making the C/E ratio for the concerned fission product equal to unity using Eq. (3) or (4). Namely, the correction value for the fission yield or capture cross section was defined using Eq. (5), and estimated with the C/E ratios shown in Fig. 3 and the sensitivity coefficients shown in Tables 9 and 10. Additionally, the recalculation using Eq. (2) with the correction value

Table 12 C/E ratios for ⁸⁸Sr with correction

Ni	Before correction	Correction for fission yield ⁸⁸ Sr +11%
	C/E	C/E
⁸⁸ Sr	0.90	1.00
⁹⁰ Sr	0.77	0.77
⁸⁹ Y	0.87	0.87

Table 13 C/E ratios for ⁹⁰Sr with correction

Ni	Before correction	Correction for fission yield ⁹⁰ Sr +30%
	C/E	C/E
⁹⁰ Sr	0.77	1.00

was performed to estimate the C/E ratio for the concerned nuclide.

$$\frac{R_{0,j} - R_j}{R_j} = \frac{1}{S_{j,i}} \left(\frac{1}{(C/E)_i} - 1 \right), \tag{5}$$

where $R_{0,j}$: corrected fission yield or capture cross section of nuclide j

R_j : fission yield $\gamma_{j,k}$ or capture cross section $\sigma_{\gamma,jl}$ of nuclide j before correction

$S_{j,i}$: sensitivity coefficient $S_{\sigma_{\gamma,j},Ni}$ or $S_{\gamma_{j,k},Ni}$

$(C/E)_i$: C/E ratio for nuclide i before correction.

In the following, the correction value and C/E ratio for each nuclide were discussed. Here the S 's in parentheses are the sum of the sensitivity coefficients for the fission yields of ²³⁵U, ²³⁸U, ²³⁹Pu and ²⁴¹Pu in Table 9 or the sensitivity coefficient for the capture cross section in Table 10.

(1) ⁸⁸Sr and ⁹⁰Sr

The C/E ratios for ⁸⁸Sr and ⁹⁰Sr are 0.90 and 0.77, respectively. The amounts of ⁸⁸Sr and ⁹⁰Sr are sensitive only to their own fission yields ($S = 1.00$ for ⁸⁸Sr and ⁹⁰Sr, respectively); they are not sensitive to the fission yields or capture cross sections of the other fission products in chain 1. This indicates that the underestimation of the amounts of these two fission products results from the underestimation of their own fission yields. Thus, a correction was performed on the fission yield of both fission products. The correction value of +11% for the ⁸⁸Sr fission yield was estimated using Eq. (5); consequently, the C/E ratio for ⁸⁸Sr improved from 0.90 to 1.00 (Table 12).

Similarly, for ⁹⁰Sr, the correction value of its own fission yield was +30% and its C/E ratio obtained by recalculation improved from 0.77 to 1.00 (Table 13). The two corrections did not affect the C/E ratios for the other fission products in chain 1.

(2) ⁸⁹Y

The C/E ratio for ⁸⁹Y is 0.87. The ⁸⁹Y amount is sensitive only to the ⁸⁹Sr fission yield ($S = 1.00$) because ⁸⁹Y is

Table 14 C/E ratios for ^{89}Y with correction

	Before correction	Correction for fission yield	
		^{89}Sr +15%	
<i>Ni</i>	C/E	C/E	C/E
^{90}Sr	0.77	0.77	0.77
^{89}Y	0.87	1.00	1.00

Table 15 C/E ratios for ^{106}Ru with correction

	Before correction	Correction for fission yield	
		^{106}Ru -8%	
<i>Ni</i>	C/E	C/E	C/E
^{106}Ru	1.09	1.00	1.00

Table 16 C/E ratios for ^{133}Cs with correction

<i>Ni</i>	Before correction	Correction for fission yield		Correction for capture cross section	
		^{133}Xe +10%		^{133}Cs -41%	
	C/E	C/E	C/E	C/E	C/E
^{133}Cs	0.91	1.00	1.01	1.01	1.01
^{134}Cs	0.97	1.07	0.62	0.62	0.62
^{135}Cs	0.92	0.93	0.88	0.88	0.88
^{137}Cs	0.99	0.99	0.99	0.99	0.99

Table 17 C/E ratios for ^{135}Cs with correction

<i>Ni</i>	Before correction	Correction for fission yield		Correction for capture cross section			
		^{133}Xe +79%	^{135}Xe +10%	^{135}Xe -14%	^{133}Cs +93%	^{134}Cs +91%	^{135}Cs -100%
	C/E	C/E	C/E	C/E	C/E	C/E	C/E
^{133}Cs	0.91	1.63	0.91	0.91	0.73	0.91	0.91
^{134}Cs	0.97	1.73	0.97	0.97	1.59	0.85	0.97
^{135}Cs	0.92	1.00	1.00	1.01	0.99	0.99	0.96
^{137}Cs	0.99	0.99	0.99	0.99	0.99	0.99	0.99

mainly generated through the β^- decay of ^{89}Sr . Therefore, this indicates that the underestimation of the calculated ^{89}Y amount results from the underestimation of the ^{89}Sr fission yield. The correction value for the fission yield of ^{89}Sr was +15%; consequently, the C/E ratio for ^{89}Y improved from 0.87 to 1.00 with the correction (**Table 14**).

(3) ^{106}Ru

The C/E ratio for ^{106}Ru is 1.09. The ^{106}Ru amount is sensitive only to ^{106}Ru 's own fission yield ($S = 1.00$). Therefore, the overestimation of the calculated ^{106}Ru amount results from the overestimation of its own fission yield. The C/E ratio for ^{106}Ru improved from 1.09 to 1.00 (**Table 15**) by using the correction value of -8% for its own fission yield.

(4) ^{133}Cs

The C/E ratio for ^{133}Cs is 0.91. The ^{133}Cs amount is highly sensitive to the ^{133}Xe fission yield ($S = 1.00$) and the ^{133}Cs capture cross section ($S = -0.24$). Thus, a correction was carried out on the fission yield or capture cross section of ^{133}Xe and ^{133}Cs . The results obtained by recalculations are shown in **Table 16**. The correction value of -41% for the ^{133}Cs capture cross section improved the C/E ratio for ^{133}Cs from 0.91 to 1.01. However, the C/E ratios for ^{134}Cs

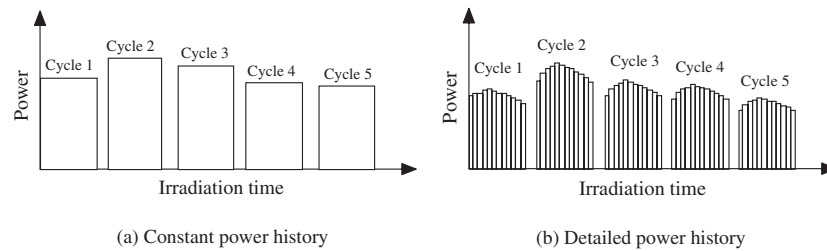
and ^{135}Cs then decreased from 0.97 to 0.62 and from 0.92 to 0.88, respectively. On the other hand, the correction value of +10% for the ^{133}Xe fission yield improved the C/E ratio for ^{133}Cs from 0.91 to 1.00. Then, the C/E ratios for ^{134}Cs and ^{135}Cs increased from 0.97 to 1.07 and from 0.92 to 0.93, respectively. Considering the trend of the C/E ratios for ^{134}Cs and ^{135}Cs , the results suggest that the underestimation of the calculated ^{133}Cs amount is mainly caused by the underestimation of the ^{133}Xe fission yield.

(5) ^{135}Cs

The C/E ratio for ^{135}Cs is 0.92. The ^{135}Cs amount is sensitive to the fission yields of ^{133}Xe ($S = 0.11$) and ^{135}Xe ($S = 0.89$), and the capture cross sections of ^{135}Xe ($S = -0.62$), ^{133}Cs ($S = 0.09$), ^{134}Cs ($S = 0.10$) and ^{135}Cs ($S = -0.06$). The correction for the fission yield or capture cross section was performed and the results of recalculations are shown in **Table 17**. The correction value of +93% for the ^{133}Cs capture cross section resulted in the further underestimation of its own calculated amount; however, the calculated ^{134}Cs amount was overestimated. On the other hand, the correction value of +91% for the ^{134}Cs capture cross section resulted in the underestimation of ^{134}Cs 's own calculated amount. From the two corrections, it is thought that the

Table 18 C/E ratios for ¹⁴⁴Nd with correction

<i>Ni</i>	Before correction C/E	Correction for fission yield		Correction for capture cross section
		¹⁴³ Ce +27% C/E	¹⁴⁴ Ce +16% C/E	¹⁴³ Nd +41% C/E
¹⁴⁴ Ce	0.90	0.90	1.04	0.90
¹⁴³ Nd	1.05	1.34	1.05	0.86
¹⁴⁴ Nd	0.91	0.99	1.01	0.98
¹⁴⁵ Nd	1.03	1.03	1.04	1.03
¹⁴⁶ Nd	0.96	0.96	0.96	0.96

**Fig. 6** Scheme of power histories

underestimation of the calculated ¹³⁵Cs amount is not caused by the capture cross section of ¹³³Cs or ¹³⁴Cs. Regarding xenon isotopes, for the correction value of +79% for the ¹³³Xe fission yield, the calculated amounts of ¹³³Cs and ¹³⁴Cs were markedly overestimated. The correction value of +10% for the ¹³⁵Xe fission yield resulted in a C/E ratio of 1.00 for ¹³⁵Cs, and that of -14% for the ¹³⁵Xe capture cross section resulted in a C/E ratio of 1.01. Additionally, the correction for the fission yield or capture cross section of ¹³⁵Xe negligibly affected the calculated amounts of the other nuclides. For the ¹³⁵Cs capture cross section, its sensitivity coefficient is small. Thus, the C/E ratio improved from 0.92 to 0.96 when the capture cross section of ¹³⁵Cs was close to zero (*i.e.*, the correction value was nearly -100%). The trends of the C/E ratios as mentioned above suggest that the underestimation of the fission yield or the overestimation of the capture cross section of ¹³⁵Xe results mainly in the underestimation of the calculated ¹³⁵Cs amount.

(6) ¹⁴⁴Nd

The C/E ratio for ¹⁴⁴Nd is 0.91. The ¹⁴⁴Nd amount is highly sensitive to the fission yields of ¹⁴³Ce ($S = 0.36$) and ¹⁴⁴Ce ($S = 0.63$), and the capture cross section of ¹⁴³Nd ($S = 0.24$). The results from recalculations with correction are given in **Table 18**. The correction value of +27% for the ¹⁴³Ce fission yield resulted in a C/E ratio of 1.34 for ¹⁴³Nd. Although the correction value of +41% for the ¹⁴³Nd capture cross section resulted in a C/E ratio of 0.98 for ¹⁴⁴Nd, the C/E ratio for ¹⁴³Nd decreased from 1.05 to 0.86. On the other hand, the correction value of +16% for the ¹⁴⁴Ce fission yield improved the C/E ratio for ¹⁴⁴Nd from 0.91 to 1.01 and this correction hardly affected the C/E ratios for the other nuclides. The results suggest that the underestimation of the ¹⁴⁴Ce fission yield results

mainly in the underestimation of the calculated ¹⁴⁴Nd amount.

The correction value for each nuclide was estimated in the above. In addition, the correction assuming the same corrected values for the fission and capture cross sections was carried out on the calculated ²³⁹Pu and ²⁴¹Pu amounts, whose C/E values were overestimated as shown in Fig. 2, and their effects on the C/E ratios for ^{88,90}Sr, ⁸⁹Y, ¹⁰⁶Ru, ^{133,135}Cs and ¹⁴⁴Nd were also investigated. The results showed that the C/E ratios for these nuclides, except for ¹⁰⁶Ru, improved by about 2% and this trend was consistent with the trend of the correction for the fission yields discussed above. For ¹⁰⁶Ru, its calculated amount was overestimated more.

6. Effect of Power History on Nuclide Composition

To determine the effect of power history on the nuclide composition, a comparison of the nuclide compositions in the detailed¹⁹⁾ and constant power histories was carried out for sample A. The detailed power history is composed of 12 steps of time in each cycle. On the other hand, the constant power history as a reference case is given in Table 1. The scheme of both cases is shown in **Fig. 6**. The calculation was carried out using SWAT.

Table 19 shows the nuclides whose calculated amounts are changed more than 1% in the detailed power history. For ²⁴¹Am, the β^- decay of ²⁴¹Pu that is not sensitive to the power history predominantly affected the ²⁴¹Am amount during cooling. Similarly, for ¹⁵⁵Gd, the β^- decay of ¹⁵⁵Eu that is also not sensitive to the power history affected the ¹⁵⁵Gd amount during cooling. Thus, although the amounts of ²⁴¹Am and ¹⁵⁵Gd calculated with the detailed power history increased by 1.4 and 3.6% at discharge, respectively, their increased ratios decreased with the contribution of β^- decay during cooling. The ¹³⁵Cs amount is mainly

Table 19 Effects of power history on nuclide composition

Nuclide	At discharge	Change in amount (%)*	
		After 1-year cooling	After 2-year cooling
²⁴¹ Am	1.4	0.7	0.6
^{242m} Am	1.0	1.0	1.0
¹³⁵ Cs	1.7	1.7	1.7
¹⁴⁹ Pm	-5.1	—	—
¹⁴⁹ Sm	0.2	-1.9	-1.9
¹⁵⁵ Sm	-4.7	—	—
¹⁵⁵ Gd	3.6	0.2	0.2

*(Amount of detailed power – Amount of constant power) × 100/(Amount of constant power)

produced through the β^- decay of ¹³⁵Xe whose capture cross section and half-life are 1.94×10^5 barn and 9.1 hours, respectively. The power level at the last step of the detailed power history was lower than that of the constant one, and it made the capture reaction of ¹³⁵Xe decrease; consequently, the ¹³⁵Cs amount produced from ¹³⁵Xe increased. In ¹⁴⁹Pm and ¹⁵⁵Sm, their half-lives, which are 2.2 days and 22.3 minutes, respectively, are slightly short. Thus, their amounts at discharge decreased, depending on the lower power level at the last step of the detailed power history. The ¹⁴⁹Pm amount also affected the ¹⁴⁹Sm amount by its β^- decay; consequently, the ¹⁴⁹Sm amount also decreased.

7. Comparison of JENDL with ENDF/B-VI, JEF and JEFF for Fission Products Showing Dependence on Type of Library

In Fig. 3, the C/E ratios for ¹⁵⁴Eu, ¹⁵⁴Gd, ¹⁵⁵Eu and ¹⁵⁵Gd strongly depend on the type of library. Thus, the reason for the dependence was investigated using the sensitivity coefficients as follows.

(1) ¹⁵⁴Eu and ¹⁵⁴Gd

The C/E ratios for ¹⁵⁴Eu and ¹⁵⁴Gd calculated with ENDF/B-VI.5 and JEF-2.2 are larger than those calculated with the other libraries. In the sensitive path for ¹⁵⁴Eu described in Section 4, the C/E ratios for the fission products from ¹⁵¹Sm to ¹⁵³Eu and the capture cross sections of ^{151,152}Sm and ¹⁵³Eu to which the ¹⁵⁴Eu amount are sensitive are similar among the libraries. Additionally, the ¹⁵⁴Eu capture cross sections calculated with ENDF/B-VI.5 and JEF-2.2 are about 230 and 115 barn, respectively, and these values are smaller than those calculated with the other libraries (about 270 barn). The ¹⁵⁴Eu amount is also sensitive to ¹⁵⁴Eu's own capture cross section ($S = -0.83$). Thus, the overestimation of the ¹⁵⁴Eu amounts calculated with the two libraries was caused by ¹⁵⁴Eu's own small capture cross sections. Consequently, the calculated amounts of ¹⁵⁴Eu affected directly those of ¹⁵⁴Gd. Regarding ENDF/B-VI.8 and JEFF-3.0, the capture cross sections for ¹⁵⁴Eu improved, and their C/E ratios were similar to those calculated with JENDL-3.2 and JENDL-3.3.

(2) ¹⁵⁵Eu and ¹⁵⁵Gd

The main sensitive path for ¹⁵⁵Gd is from ¹⁵⁵Eu to ¹⁵⁵Gd as mentioned in Section 4. The C/E ratios for ¹⁵⁵Eu and ¹⁵⁵Gd calculated with ENDF/B-VI.5 are smaller than those calculated with the other libraries. The ¹⁵⁴Eu capture cross

section calculated with ENDF/B-VI.5 is smaller than those calculated with the other libraries and the ¹⁵⁵Eu capture cross section calculated with ENDF/B-VI.5 (about 1100 barn) is larger than those in other libraries (660–780 barn). Additionally, the ¹⁵⁵Eu amount is sensitive to ¹⁵⁴Eu and ¹⁵⁵Eu's own capture cross sections. Therefore, the ¹⁵⁵Eu amount calculated with ENDF/B-VI.5 was smaller than those calculated with the other libraries and affected directly the ¹⁵⁵Gd amount. In ENDF/B-VI.8, the ¹⁵⁵Eu capture cross section was improved, so that the C/E ratio for ¹⁵⁵Eu was near 1.00.

In the calculation with JEF-2.2, the C/E ratio for ¹⁵⁵Eu is 1.09, although that for ¹⁵⁴Eu is 2.09. The ¹⁵⁴Eu capture cross section calculated with JEF-2.2 is about half those calculated with the other libraries. Thus, the C/E ratio for ¹⁵⁵Eu in JEF-2.2 improved to nearly 1.00.

IV. Conclusions

A chemical isotopic analysis of a high-burnup PWR-UO₂ fuel was carried out, followed by computational analysis using SWAT. The underestimation of the calculated ²⁴⁴Cm amount was discussed using the simple depletion calculation, and the fission products such as ⁸⁸Sr, ⁹⁰Sr, ⁸⁹Y, ¹⁰⁶Ru, ¹³³Cs, ¹³⁵Cs and ¹⁴⁴Nd were also investigated to improve their calculated amounts using simplified burnup chains. The effect of power history on nuclide composition and the dependence of the C/E ratios for fission products on the type of library were discussed. The following results were obtained.

- (1) The extensive isotopic compositions such as uranium, neptunium, plutonium, americium, curium, rubidium, strontium, yttrium, ruthenium, cesium, lanthanum, cerium, praseodymium, neodymium, promethium, samarium, europium and gadolinium of the three samples extracted at different axial positions of a high-burnup UO₂ fuel were obtained experimentally to evaluate and improve the calculation accuracy.
- (2) The calculated amount of ²⁴⁴Cm, which is the major neutron emitter in spent fuels, was significantly underestimated. From the results calculated with the adjusted capture cross sections of ²⁴³Am and plutonium isotopes, the calculation accuracy of ²⁴⁴Cm could be improved by reevaluating the capture cross sections of both ²⁴³Am and plutonium isotopes.
- (3) For ⁸⁸Sr, ⁹⁰Sr and ¹⁰⁶Ru, the correction for their own fis-

sion yields improved their C/E ratios. In the case of ⁸⁹Y, the correction for the ⁸⁹Sr fission yield improved the C/E ratio for ⁸⁹Y. For ¹³³Cs, the correction for the ¹³³Xe fission yield improved the C/E ratio for ¹³³Cs. On the other hand, for ¹³⁵Cs, it was suggested that the underestimation of the fission yield or the overestimation of the capture cross section of ¹³⁵Xe resulted mainly in the underestimation of the calculated ¹³⁵Cs amount. In the case of ¹⁴⁴Nd, it was suggested that the underestimation of the ¹⁴⁴Ce fission yield resulted mainly in the underestimation of the calculated ¹⁴⁴Nd amount.

- (4) In the comparison of the calculated amounts with the detailed and constant power histories, the calculated amounts of ²⁴¹Am, ^{242m}Am, ¹³⁵Cs, ¹⁴⁹Pm, ¹⁴⁹Sm, ¹⁵⁵Sm and ¹⁵⁵Gd were slightly affected by the power history.
- (5) For ¹⁵⁴Eu and ¹⁵⁴Gd calculated with ENDF/B-VI.5 and JEF-2.2, the overestimation of the calculated ¹⁵⁴Eu amounts resulted from ¹⁵⁴Eu's own small capture cross sections, and the calculated amount of ¹⁵⁴Gd reflected that of ¹⁵⁴Eu. For ¹⁵⁵Eu and ¹⁵⁵Gd calculated with ENDF/B-VI.5, the ¹⁵⁴Eu capture cross section was smaller than those in the other libraries. In contrast, the ¹⁵⁵Eu capture cross section was larger than those in the other libraries. Thus, the calculated ¹⁵⁵Eu amount was smaller than those in the other libraries, and the calculated amount of ¹⁵⁵Gd directly reflected that of ¹⁵⁵Eu.

Further experimental determination of nuclide composition is required to improve the calculation accuracy for the nuclide composition of a high-burnup UO₂ spent fuel, particularly ²³⁷Np, ^{242m}Am and ²⁴²Cm for actinides. For ²⁴¹Am, it is necessary to evaluate its calculation accuracy. Regarding fission products, it is necessary to evaluate the calculation accuracy for the amounts of ¹⁴⁴Ce, ¹⁴⁷Pm, ¹⁵¹Sm and gadolinium isotopes, which are used as burnup indicators or contribute to neutron absorption.

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